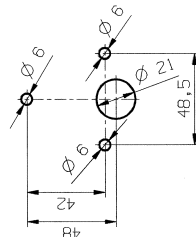


SPREKLAD

27. 01. 2014

PROVEDL/A



10-02-2014
ARCHIV

Screw threads tolerances ISO 945 - 2, 4p/1h	General tolerances for oxyacetylene cutting DIN EN ISO 9013 - II B	General tolerances for oxyacetylene cutting DIN 2350 - 5 - II, up to 3mm / -IIK over 3mm	General tolerances for milling / bending DIN 6950 - 2 - 2 - m
			Welded structure as per AWS A3
			Welding process MAG - M
			Additional material G451 DIN EN 440
			Shielding gas P21 DIN EN 439
			Evolution group C - DIN EN 25987
			General tolerances DIN ISO 1920 - B1

N2 14/00135

APPROVED FOR **Serienfrei (F4)**

KRAMERTRALPAD®

KRAMER-WERKE GMBH / D-88630 Pfundorf

Welding construction according to DIN EN ISO 5834-1
 Surface Quality according to DIN EN ISO 8503
 Material according to "Weldnorm 51"

Projection size ISO 528	Scale	A2	1:5	Drawing reference	DIN ISO 15706-1	Welding reference	DIN ISO 15706-1	General reference	DIN ISO 2188 - mk	Surface condition	DIN ISO 1302	Additional text	
				Name	KRAMER-SERVICE	Date	28.08.2006						
				Standard Color	Gray	Color							
				Surface Quality		Material	BSW						
						Coat / Change							
						Count							
						Material	BSW						
						Threads							
						Holes							
						Weight	70.0						

Doc-Nr **2000026208**

Version **04**